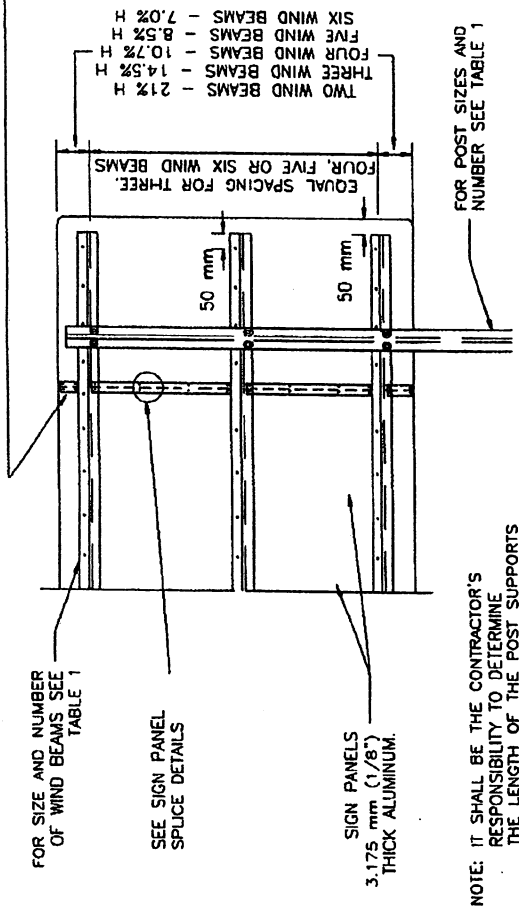
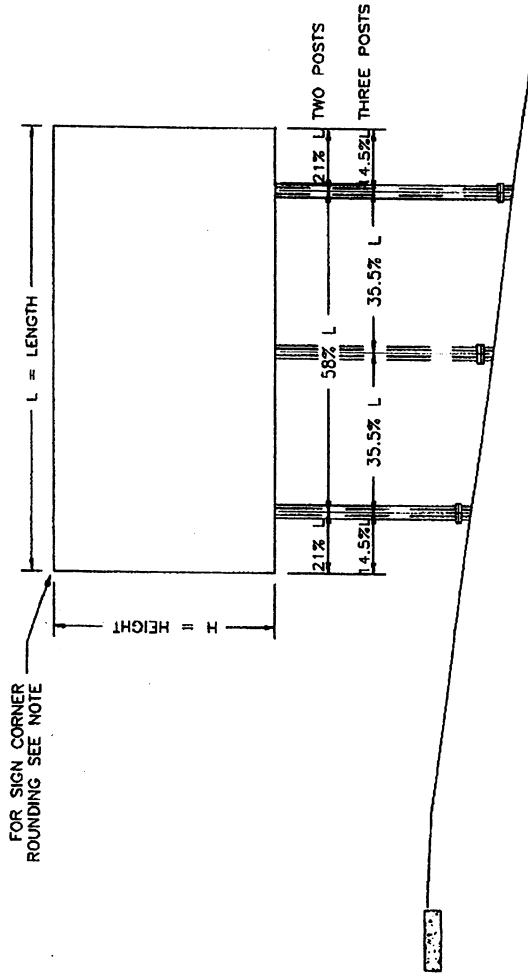


SIGN PANEL VERTICAL SPLICES SHALL HAVE A MINIMUM SPACING OF 1.22M (4.0'). NO HORIZONTAL SPLICES SHALL BE ALLOWED.

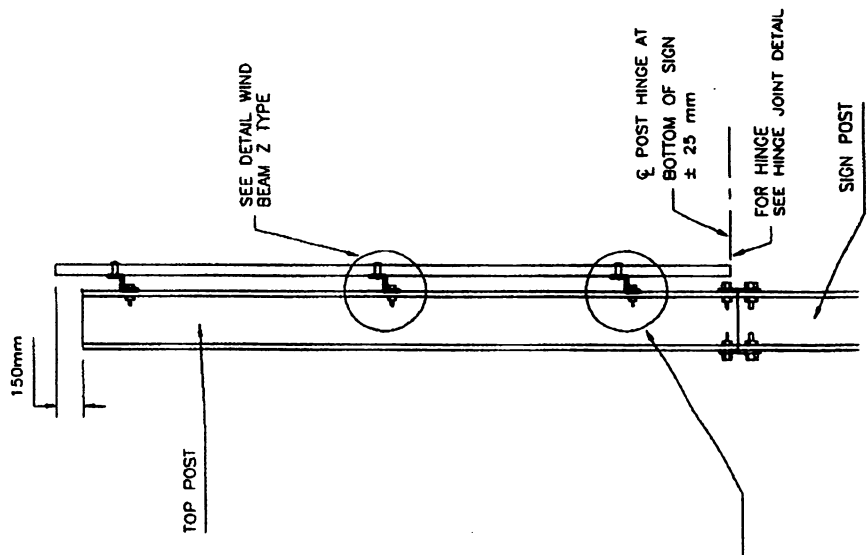


NOTE: IT SHALL BE THE CONTRACTOR'S RESPONSIBILITY TO DETERMINE THE LENGTH OF THE POST SUPPORTS IN THE FIELD PRIOR TO FABRICATION.

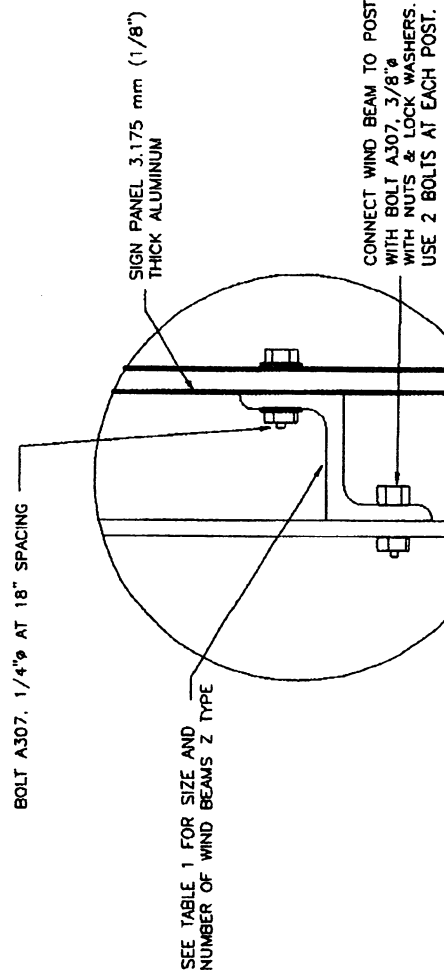
PARTIAL REAR ELEVATION



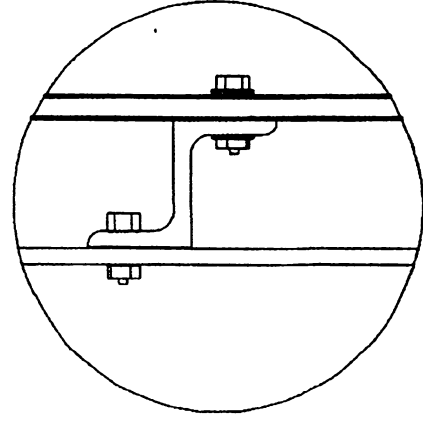
TYPICAL ELEVATION



SIDE VIEW



WIND BEAM Z TYPE



ALTERNATE MOUNTING OF WIND BEAM NEAR THE HINGE JOINT (SEE NOTE 5)

NOTES:

- MAXIMUM DEVIATION FROM VERTICAL, FOR ANY COMPONENT, IN ANY DIRECTION SHALL BE 1/8" IN A FOOT.
- MAXIMUM DEVIATION FROM HORIZONTAL, FOR ANY COMPONENT, IN ANY DIRECTION SHALL BE 1/8" IN A FOOT.
- SIGN CORNERS SHALL BE ROUNDED AS FOLLOWS:
 - FOR SIGNS WITH ONE OF ITS DIMENSIONS, HEIGHT (H) OR LENGTH (L), LESS THAN 8 FEET (2.4 METERS) CORNER ROUNDING SHALL EQUAL TO 1/8 OF THE LESSER DIMENSION.
 - FOR SIGNS WITH BOTH OF ITS DIMENSIONS, HEIGHT (H) AND LENGTH (L), EQUAL TO OR GREATER THAN 8 FEET (2.4 METERS) CORNER ROUNDING SHALL EQUAL TO 1 FEET (0.30 METERS).
- THE WIND BEAM NEAR THE HINGE POINT MAY BE ROTATED 180 DEGREES AT THE CONTRACTOR'S OPTION.
- THE A307 HEX BOLTS ATTACHING THE SIGN PLATE TO THE WIND BEAMS SHALL BE SPACED STARTING AT THE CENTER LINE OF THE PANEL AND PROGRESSING OUT WALL.

EFFECTIVE DATE: OCTOBER 2000

COMMONWEALTH OF PUERTO RICO
 DEPARTMENT OF TRANSPORTATION
 AND PUBLIC WORKS
 HIGHWAY AND TRANSPORTATION AUTHORITY

**GROUND MOUNTED
 BREAK-AWAY SIGNS**
 SIGN PANEL ASSEMBLY

RECOMMENDED BY: [Signature]
 DEPUTY EXEC. DIR. FOR TRAFFIC AND TOLL ROADS
 DATE: [Blank]
 APPROVED BY: [Signature]
 EXECUTIVE DIRECTOR
 DATE: 3/1/00

DATE	REVISION	BY	GMTS
10-1999	ADD NOTES 6 & 7	LV	2 OF 15
03-2000	GENERAL REVISION	LV	
07-2000	GENERAL REVISION	LV	