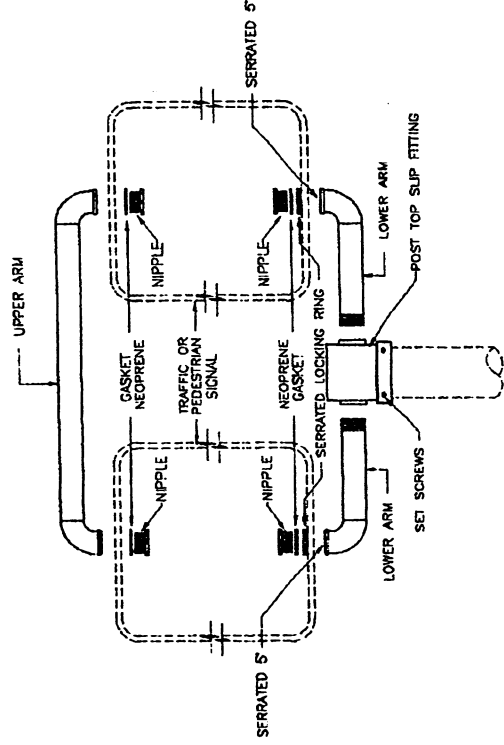
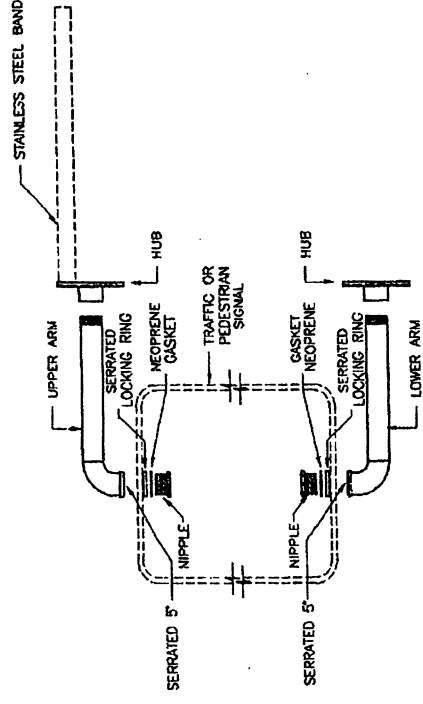


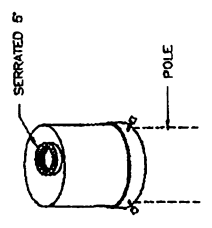
POST TOP SINGLE SIGNAL SUPPORT DETAIL I



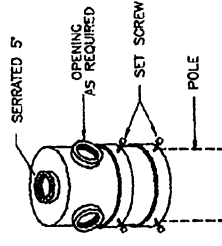
POST TOP SIGNAL SUPPORT DETAIL II



SIDE MOUNTED SIGNAL SUPPORT



OFFSET SLIP FITTER



SLIP FITTER FOR MULTIPLE MOUNTINGS

SPECIFICATIONS:

- 1- POST TOP SLIP FITTERS SHALL BE FABRICATED FROM CAST ALUMINUM 356-T6.
- 2- UPPER AND LOWER ARMS SHALL BE FABRICATED FROM ALUMINUM ALLOY 710 OR 319.
- 3- NIPPLES SHALL BE FABRICATED FROM ALUMINUM ALLOY 380
- 4- SET SCREWS AND WASHERS SHALL BE FABRICATED FROM STAINLESS STEEL ANSI 300 SERIES ACCORDING TO ANSI B1.
- 5- ADJUSTABLE BANDS SHALL BE ANSI 201 STAINLESS STEEL 0.16 WIDE AND .09 THICK. LENGTH AS REQUIRED. BANDS SH BE ADJUSTED TO POLE WITH STAINLESS STEEL BUCKLES. JO STRENGTH SHALL BE 70% OF THE STEEL BAND, MINIMUM.
- 6- HUB SHALL BE OF ALUMINUM ALLOY 319.
- 7- NEOPRENE GASKET SHALL BE OF 60-70 DUROMETER NEOPRENE, 1/16" THICK.
- 8- SERRATED LOCKING RING SHALL BE DIE CAST FROM ALUMINUM ALLOY 380.

EFFECTIVE DATE: OCTOBER 1997

COMMONWEALTH OF PUERTO RICO DEPARTMENT OF TRANSPORTATION AND PUBLIC WORKS HIGHWAY AND TRANSPORTATION AUTHORITY		RECOMMENDED BY: <i>(Signature)</i> ASST. EX. DIR. FOR TRAFFIC DATE: 23 Oct 97
TRAFFIC SIGNAL POST TOP, SIDE MOUNTING & PEDESTRIAN ASSEMBLY DETAILS		APPROVED BY: <i>(Signature)</i> EXECUTIVE DIRECTOR: 97 DATE: 29 Oct 97
DATE		BY
REVISION		BY
STD. TRSI		30 OF 40
DWG.		